

5/43

DART AEROSPACE LTD	Work Order:	24409
Description: Mounting Lug	Part Number:	D3235-1
Dwg: D3235 Rev. A	Qty:	40

Page 1 of 1

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	KJ	05.10.03	40
2	MV	Cut D2423 extrusion to 0.820" Identify for D3235-1		Batch: B21202	05/10/03 40
3	MV PG	Machine as per Folio FA369 and Dwg D3235 Identify as D3235-1 ISSUE P.O 1008788		U	05-10-12 40
4	QE2 RL	Inspect parts as they come off the GNC machine Receive & inspect for transit damage	CJ	05/12/06	40
6	MV	Deburr and Tumble if applicable	DL	05/12/15	40
5	QC8	Second check Inspect Level 6	Z	05-12-08	40
7	FP	Acid etch and Alodine as per QSI 005 4.1	SJH	05/12/28	40
8	QC5	Inspect Acid etch	Z	05-12-28	40
9	FP	Powder Coat Gloss White (Ref: 4.3.5.1) as per QSI 005 4.3	FC	06 02 08	40
10	QC3	Inspect Powder Coat	MM	06 02 09	40
11	QC5	Inspect work-to-Step 10	N/A		
12	ST	Identify and Stock	CJ	06/02/09	40
13	AC	Cost / part _____	SJC	06-02-15	40
14	DC	Close W/O Inspect Level 21	(initial)	06/02/10	40

Rev	Date	Change	Revised By	Approved
A	04.04.19	New issue	KJ/JLM	04/04/22

RELEASED

04/04/22

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA:

Date: 10/15

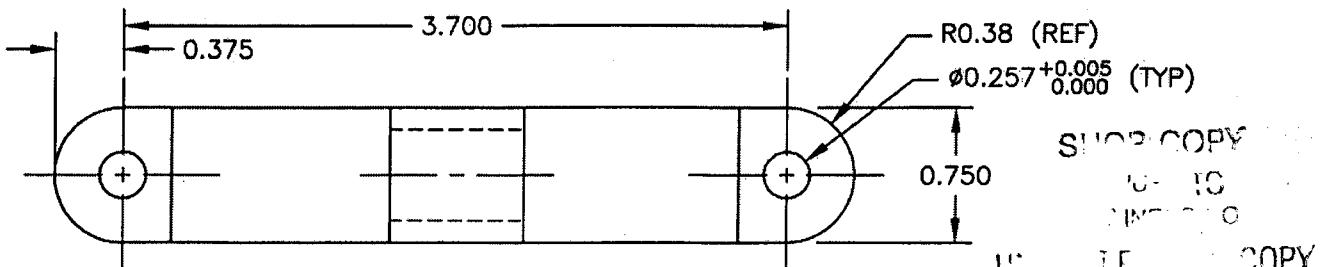
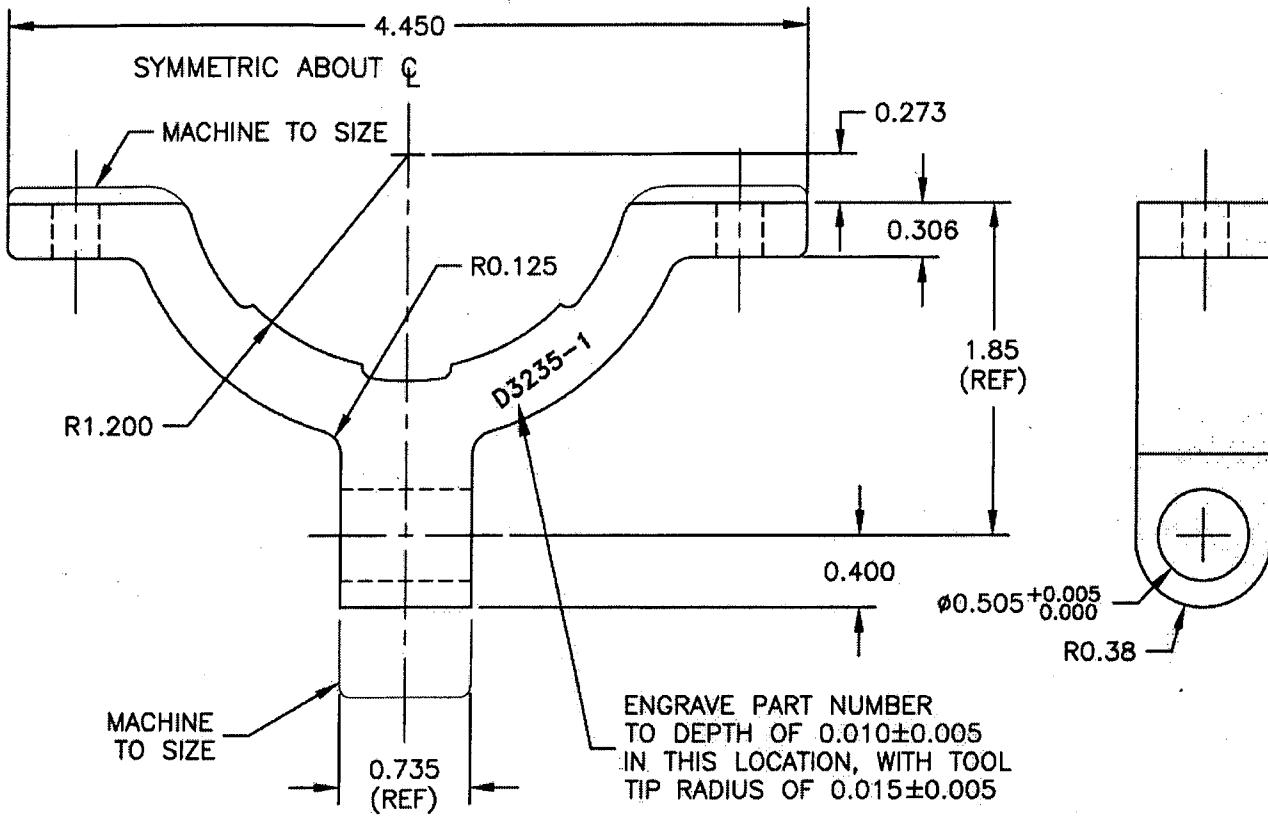
NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART

DESIGN	DR	DRAWN BY	DP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA
CHECKED	H	APPROVED	H	DRAWING NO. D3235
DATE	04.03.02			REV. A SHEET 1 OF 1
				SCALE 1:1
A	04.03.02	NEW ISSUE		

RELEASED
040405-H**D3235-1 MOUNTING LUG**

MAKE FROM EXTRUSION D2423

BREAK ALL EDGES 0.000-0.015

FINISH: ACID ETCH AND ALODINE PER DART QSI 005 4.1

POWDER COAT WHITE (4.3.5.1) PER DART QSI 005 4.3

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

WORK ORDER**NO.** 24409

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Oct 03, 2005
11:23 am

Work Order No	:	0024409	Department Code:		
Project Name	:	D3235-1	Burden Flags	:	NNNNNNN
Project For	:	WK543	WO Status	:	Open
Work Order Type	:	Main	Invoice State	:	Not Invoiced
Main WO Number	:		Invoice Date	:	
House Part Number	:	D3235-1	Invoice Number	:	
Description	:	Mounting Lug	Invoice Amount	:	0.00
Manufactured	:	Yes			
Amount Req'd	:	40	Order Entry No	:	
Amount Done	:	0	OE Value	:	0.00
Start Date	:	10-03-05	Est Mark Up	:	0.000%
Est Finish Date	:	10-30-05	Actual Mark Up	:	0.000%
Act Finish Date	:				
Drawings Rqrd	:	No			
Ok for Approval	:				
Approval Rec'd	:				\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
<hr/>					
Burden	: 0.00	0.00	0.00		
<hr/>					
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00



CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

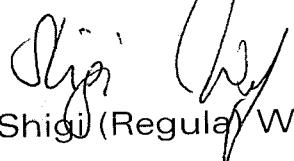
same

<u>QUANTITY</u>	<u>PART NUMBER</u>	<u>PART NAME</u>	<u>P.O. NUMBER</u>
40	D3235-1	Mounting Lug	2008788

MATERIAL: supplied by DART

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.


Shigeki Walz

Vankleek Hill, December 1, 2005

